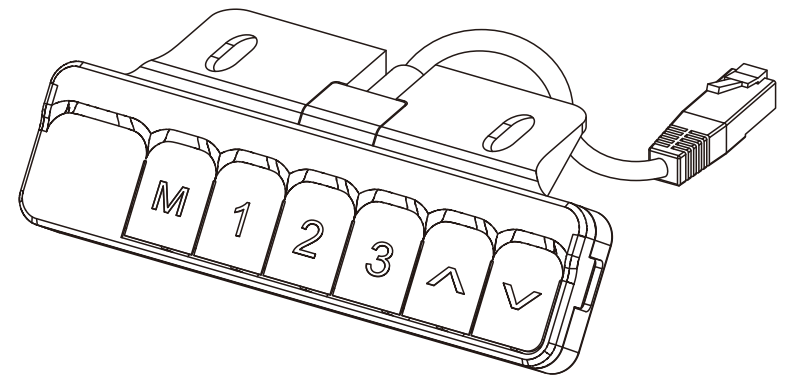


XTREON

Digital Control Panel For Electric Height Adjustable Desk

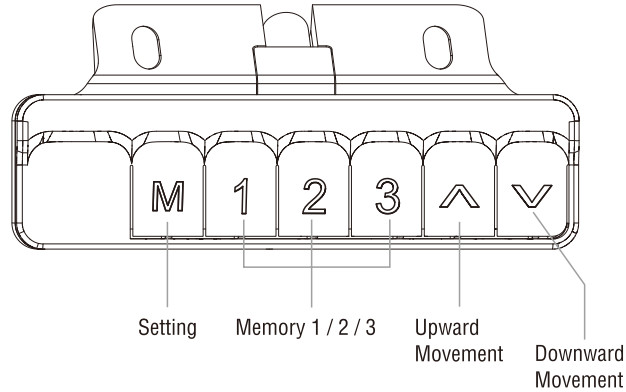
User Guide



**LMS-14NWW
LMS-14RBB
LMS-14BG**

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Operating Control Panel



Operating Instruction:

- **Note:** Using the desk for the first time, you will need to reset the system.

Reset the System:

- If the system malfunctions or the control panel displays "RST", reset the system. Reset procedure: Press and hold the "v" button until the motor stops, then release the button. Press and hold the "v" button again for 5 seconds and the system will automatically enter the reset mode. (Do not release the "v" button at this point or the system will exit reset mode). You will hear a beep to indicate that the reset process is complete.
- If the table has reached the lowest position but the reset mode is not triggered, press and hold the "^" and "v" buttons simultaneously for 10 seconds to force entry into the reset mode. At this point, press and hold the "v" button to start the reset.

Height Adjustment:

- Press and hold the "^" / "v" button to lift/lower the desk to your desired height.
- Short press the "^" / "v" button to life/lower the desk precisely.

Memory Setting:

- To store a memory position, press the "M" button, the display will show "S -" and the "-" will flash. Then, press button 1 / 2 / 3 to store the current position.
- There are two modes to call a stored position: **automatic mode** (S-6 is set to "1") and **semi-automatic mode** (S-6 is set to "0"). (See Part 5. Custom Programming Guide)
- To recall a previously stored position in automatic mode (S-6 is set to 1), press the button 1 / 2 / 3 once, the display will show the height of the corresponding stored position and the desk will start moving to the desired memory position. Press any button to stop the movement.
- To recall a previously stored position in semi-automatic mode (S-6 is set to 0), press and hold the 1 / 2 / 3 button, the display will show the height of the corresponding stored position and the desk will start moving to the desired memory position. Release the 1 / 2 / 3 button to stop the movement.

Power-saving Mode:

- The system will enter into power-saving mode with display becomes dark when no actions for over 1 minute.
- Touch any button to activate the control panel.

Custom Programming Guide:

- Press and hold the "M" button for 5 seconds to enter the setting mode. The display will show "S-x" and the "x" will flash.
- Press "^" / "v" button to switch between different programming , press "M" button once to enter each programming.
- After setting the programming, press "M" to save.

The following programming can be set:

| | |
|-----|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| S-1 | To switch between CM and INCH. "0" means the height unit is metric, "1" means the height unit is imperial. |
| S-2 | This function is currently unavailable. |
| S-3 | To adjust anti-collision sensitivity (current sensor upward movement). "0" means off, "8" means the most sensitive, "1" means the least sensitive. |
| S-4 | To adjust anti-collision sensitivity (current sensor downward movement). "0" means off, "8" means the most sensitive, "1" means the least sensitive. |
| S-5 | To adjust the display height of the lowest position. |
| S-6 | To switch between automatic mode (S-6 is set to "1") and semi-automatic mode (S-6 is set to "0"). |
| S-7 | "0" means turning off the 2-minute/18-minute working system and relying solely on temperature to protect the controller. "1" means turning on the 2-minute/18-minute working system. |
| S-8 | This function is currently unavailable. |

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Troubleshooting Guide

| Error No. | Description | Handling Method |
|-----------|----------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------|
| E01 | The power supply voltage is too high. | Check the power supply. |
| E02 | The columns don't go together. | Reset the system. |
| E04 | The control panel is disconnected. | Check the connection. |
| E05 | Collision avoidance system has activated. | Plug out the control panel and re-plug to check the connection. |
| E06 | Failure to start due to low power supply voltage. | Replace the power supply, or plug out the power and re-plug to check the connection. |
| E07 | Controller enters protective mode when power supply voltage is low. | Plug out the power and re-plug. |
| E08 | The desktop tilts during operation. | Reset the system. |
| HOT | The power supply overheats, or the overheat protection is activated because the system is operated for more than 2 cumulative minutes in any 18-minute period. | Wait for the power supply temperature to cool, or stop using your desk and allow it to sit idle for approximately 18 minutes. |
| E12 | Electrical problem has occurred . | Replace the control panel. |
| E13 | Motor wires may be broken. | Plug out the motor wires and re-plug to check the connection. |
| E15 | Short circuit. | Replace the motor. |
| E16 | Motor fails to drive. | Reset the system. |
| E18 | Overload has occurred. | Remove the items from the desktop. |
| E42 | Memory can not be read. | Replace the control box. |